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JAPAN STEEL WORKS LTD:THE

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KAKIZAKI ATSUSHI

(54) GRANULATING DIE

(57) Abstract:

PROBLEM TO BE SOLVED: To provide a granulating die in which the problem of clogging of nozzles is not generated, the consumption of quantity of heat is small and a product of high quality can be manufactured despite of the inexpensive manufacturing cost.

SOLUTION: A granulating die 1 is provided with a plurality of nozzles 5, 5... communicated with a cylinder of an extruder and a heating means 7 for heating the inside, and an end 6 whereon nozzles 5, 5... are opened is brought into contact with or close to water, and the vicinity of an area on which the nozzles 5, 5... are opened is coated with a porous metal material 8:

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